

## 2013 Charlie May Simon and Arkansas Diamond Book Award Winners

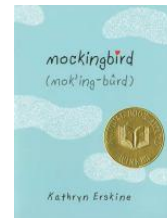
The Arkansas Department of Education, the Arkansas State Library, and the Arkansas Reading Association are pleased to announce the results of the voting for the 2013 Charlie May Simon Children's Book Award and the 2013 Arkansas Diamond Primary Book Award. Over 71,500 ballots have been cast and the results have been tabulated. The choice of the voting students is as follows:

### 2013 CHARLIE MAY SIMON CHILDREN'S BOOK AWARD

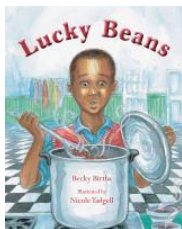


**THEODORE BOONE, KID LAWYER** by John Grisham is the **Winner** of the 2012-2013 Charlie May Simon Children's Book Award. It was published by Dutton in 2010.

**MOCKINGBIRD** by Kathryn Erskine is the **Honor Book** for 2012-2013. It was published by Philomel in 2010.



### 2013 ARKANSAS DIAMOND PRIMARY BOOK AWARD



**LUCKY BEANS** written by Becky Birtha and illustrated by Nicole Tadgell is the **Winner** of the 2012-2013 Arkansas Diamond Primary Book Award. It was published by Albert Whitman in 2010.

**INTERRUPTING CHICKEN** written and illustrated by David Ezra Stein is the **Honor Book** for 2012-2013. It was published by Candlewick Press in 2010.

